EVERWIN TECH CO.,LIMITED

Product Specification

for Ni-MH Battery

Model Number: Ni-MH AA 1.2V 2000mAh

Prepared By	Verified By	Approved By

EVERWIN TECH CO.,LIMITED

Amendment Records

Revision	Description	Issued Date	Approved By
A0	New release	2015-09-09	



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Contents

1. SCOPE

This specification governs the performance of the following Everwin Tech Co., Limited Nickel-Hydride cylindrical Cell and its stack-up batteries.

Model: Ni-MH AA 1.2V 2000mAh

The data involving nominal voltage and the approximate weight of stake-up batteries shall be equal to the value of the unit cell multiplied by the number of unit cells in the battery.

Nominal voltage of unit cell = 1.2V

2.RATINGS

Description	Unit	Specification	Conditions	
Nominal Voltag	V	1.2V		
Nominal Capacity	mAh	2000	Standard Charge/discharge	
Minimum Capacity	mAh	1950	Standard Charge/discharge	
Standard Chargo	mA	200(0.1C)	Ta=0∼45℃	
Standard Charge	hour	14-16		
Fast Charge	mA	0.5C	Timercutoff=110%input capacity	
	hour	2.4 approx	Ta=0∼70℃	
Trickle Charge	mA	0.03C \sim 0.05C	Ta=0∼70 °C	
Standard discharge	mA	400(0.2C)	T1= 20±5℃ Humidity: Max85%	
Discharge Cut-off Voltage	V	1.0V		
	C	-20~30(Within 1 year		
Storage Temperature		-20~40(Within 6 months)	Discharged state	
		-20~50(Within 1 month)	Humidity: Max85%	
		-20~60(Within 1 week)		
Typical Weight	g	28	unit cell	

3. PERFORMANCE

Unless otherwise stated, tests should be done within one month of delivery under the following conditions:

Ambient Temperature: Ta=20 \pm 5 $^{\circ}$ C

Relative Humidity: 65±20%

Standard Charge/ Discharge Condition: Charge: 200mA(0.1C)×16hrs

Discharge: 400mA(0.2C)to 1.0V/ cell



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Test	Unit	Specification	Conditions	Remarks
Capacity	mAh	≥1950	Standard Charge/Discharge	Up to 3 cycles are allowed
Open Circuit Voltage (OCV)	V	≥1.25	Within 1hr after standard	
Internal Impedance (Ri)	mΩ	≤30	Upon fully charge(1kHz) (1kHz)	
High Rate Discharge (1C)	min	≥51	Standard Charge,1hr rest before discharge	
Charge Retention	mAh	≥1200 (60%)	Standard Charge, Storage: 1months, Standard Discharge	
Leakage		No leakage nor deformation	Fully charged at 200mA 48 hrs	
IEC Cycle Life	Cycle	≥500	IEC61951-2(2003)7.4.1.1	see Note 3
Vibration Resistance		Change of voltage should be less than 0.02V/cell,Change of impedance should be less than 5 milli-ohm/cell	Charge the battery at 0.1C for 14hrs,then leave for 24hrs,check battery before/after vibration,amplitude 1.5mm,vibration 3000 CPM,any direction for 60mins.	
Impact Resistance		Change of voltage should be less than 0.02V/cell,change of impedance should be less than 5 milli-ohm/cell	Charge the battery at 0.1C for 14hrs,then leave for 24hrs,check battery before/after dropped,height 50 cm wooden board(thickness 30mm)direction not specified,3 times.	

4. CONFIGURATION, DIMENSIONS AND MARKINGS

Please refer to the attached drawing.

5. EXTERNAL APPEARANCE

The cell/ battery shall be free from cracks, scars, breakage, rust, Discoloration, leakage nor deformation.



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6, CAUTION

- [1]Reverse charging is not acceptable.
- [2] Charge before use. The cells/batteries are delivered in an uncharged state
- [3]Do not charge/discharge with more than our specified current.
- [4]Do not short circuit the cell/battery Permanent damage to the cells/batteries may result.
- [5]Do not incinerate or mutilate the cells/batteries.
- [6]Do not solder directly to the cells/batteries.
- [7]The expected life may be reduced if the cells/batteries are subjected to adverse conditions as: extreme temperature, deep cycling, excessive overcharge/ over-discharge.
- [8] Store the cells/batteries in a cool dry place. Always discharge batteries before packing.

Notes:

- [1] T1: Ambient Temperature.
- [2] Approximate charge time from discharged state, for reference only.
- [3] IEC61951-2(2003)7.4.1.1 Cycle Life:

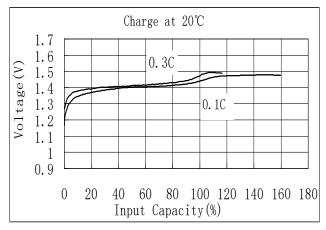
Cycle No.	Charge	Rest	Discharge
1	0.1C×16h	None	$0.25C \times 2h20min$
2-48	0.25C×3h10min	None	$0.25C \times 2h20min$
49	0.25C×3h10min	None	0.25C to 1.0V/cell
50	0.1C×16h	1-4h	0.2C to 1.0V/cell

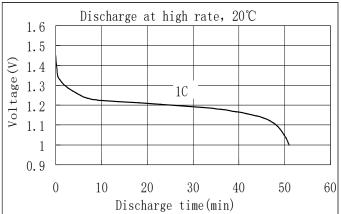
Cycle 1 to 50 shall be repeated until the discharge duration on any 50th cycle becomes less than 3 h.

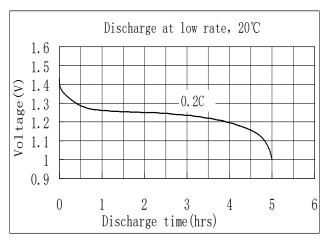


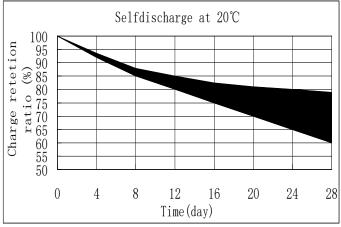
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7. Specification

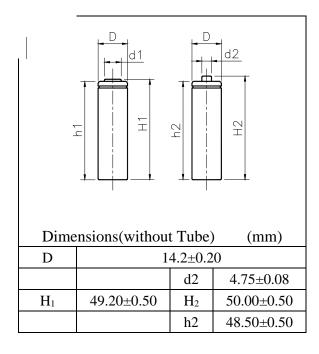








8.Draw



NOTICE: Any question you must apprise us in a week, or the standards will be acceptted.